

## UNSATURATED POLYESTER GELCOAT

### Product Selector

#### Typical Properties

	Grade	Resin Appearance	Thixotropic	Elongation (%)	HDT (°C)	Viscosity @ 25°C (cps)	Gel Time @ 25°C (min)	Process Techniques
<b>REVERSOL</b>	P 760P	Opaque, Pinkish	Thix	5.5	38	28k – 36k	<sup>H</sup> 8 - 12	Brush
	P 860P	Opaque, Pinkish	Thix	3.0	75	15.0k –19.5k	<sup>H</sup> 14 - 19	Brush
	P 880P	Opaque, Pinkish	Thix	2.5	73	7k – 11k	<sup>H</sup> 9- 12	Spray
	P 960P	Opaque, Pinkish	Thix	2.0	96	20k – 30k	<sup>H</sup> 7 - 12	Brush
	P 980P	Opaque, Pinkish	Thix	2.0	96	8.5k – 11.5k	<sup>H</sup> 6- 9	Spray
	P 92	Opaque, Yellowish	Thix	2.8	83	11k – 23.5k	<sup>D</sup> 10- 14	Brush
	P 92PR	Opaque, Red	Thix	2.0	83	11k – 23.5k	<sup>C</sup> 10- 14	Brush
	P 92BL	Opaque, Black	Thix	2.0	83	11k – 23.5k	<sup>C</sup> 10- 14	Brush

#### Footnotes:

A- 1% MEKP

B- 2ml Cob. Oct. 1% + 2 ml MEKP

C-4ml Cob. Oct. 0.4% + 2 ml MEKP

D-1.6ml Cob. Oct. 1% + 2 ml MEKP

E-4% BPO (50%)

F-0.96g Cob. Oct. 10% + 0.2g DMA + 2g MEKP

G-3ml Cob. Oct. 0.4% + 1 ml MEKP

H-2 ml MEKP

I-0.18% Cob. Oct. 10% + 1.5% MEKP

J-0.18% Cob. Oct. 10% + 1% MEKP

K-2.5 Cob. Oct. 1% + 1g MEKP

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## Application

Key :

/ Recommended

	Orthophthalic Gel Coat	Isophthalic Gel Coat	Isophthalic - NPG Gel Coat					
	Reversol P 760P	Reversol P 860P	Reversol P 880P	Reversol P 960P	Reversol P 980P	Reversol P 92	Reversol P 92PR	Reversol P 92BL
General Purpose	/							
Outdoor		/	/	/	/	/		
Marine	/	/	/	/	/	/		
Automobile	/	/	/	/	/	/		
Sanitary Ware				/	/			
Cultured Marble				/	/			
Water Tank	/							
Mould						/	/	/

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